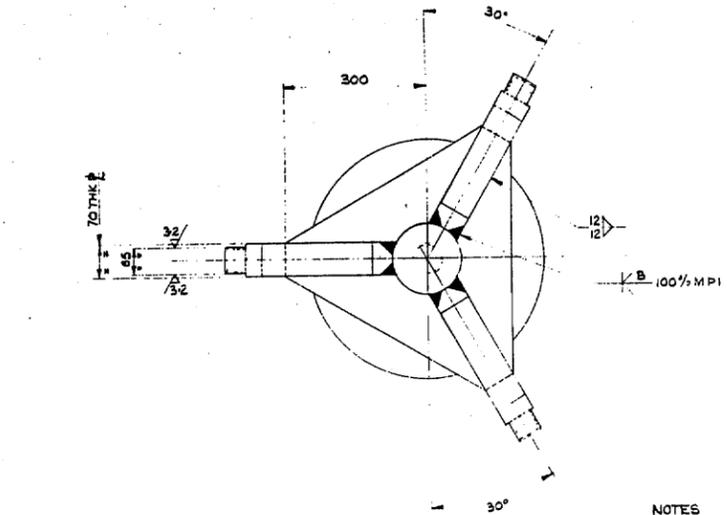
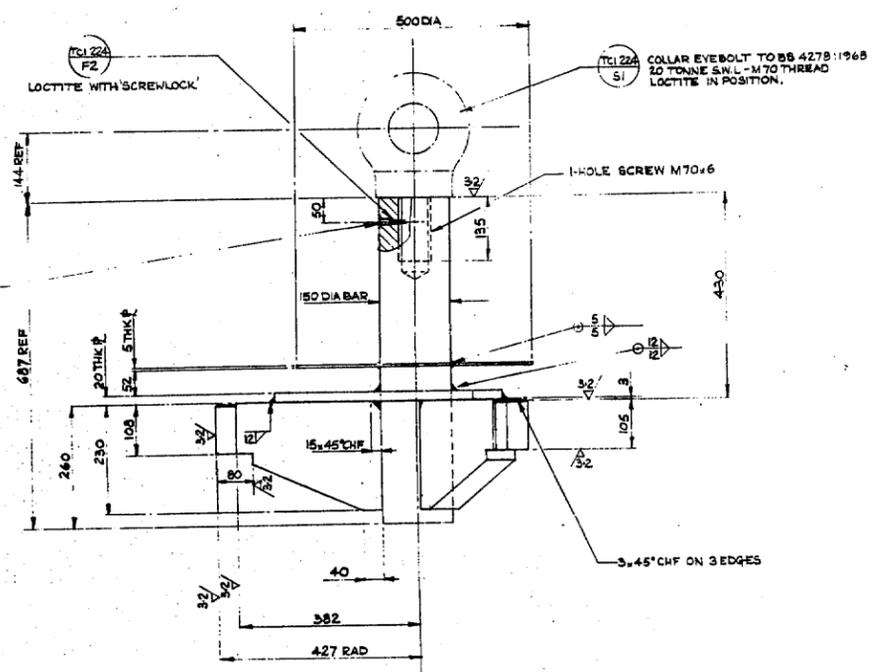


1-HOLE DRILL THRU LIFTING SPIDER 8 DIA & PENETRATE INTO EYEBOLT 5mm DEEP COUNTERBORE 10 DIA x 25 DEEP IN LIFTING SPIDER & TAP THRU REMAINDER OF LIFTING SPIDER M6x1.25

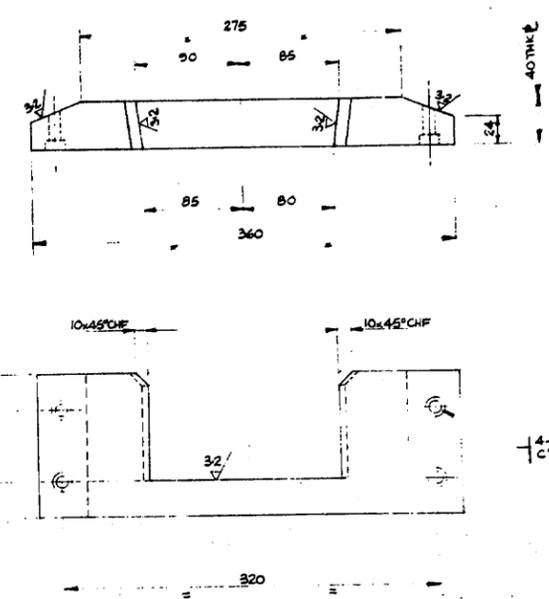


- NOTES**
- MANUFACTURE IN ACCORDANCE WITH GRUBB PARSONS PURCHASE SPEC & STRESS RELIEF IS REQUIRED
 - FABRICATION TOLERANCES AS PURCHASE SPEC & UNLESS OTHERWISE STATED ON DRAWING
 - ALL PLATES TO BE STEEL TO BS 4360 GR 43A (50mm DIA BAR TO BE STEEL TO BS 570 070 M20 (EN 3A))
 - BLAST CLEAN & PRIME ALL SURFACES IN ACCORDANCE WITH GRUBB PARSONS PURCHASE SPEC
 - INSPECTION IN ACCORDANCE WITH GRUBB PARSONS QUALITY CONTROL SCHEDULE N° QCS 6/2
 - FINISH PAINT HARD GLOSS 08 E 51 YELLOW TO BS 4800 FOR MODIFIED WELD PREPARATIONS AND OTHER WELDING INFORMATION SEE P.E.L. PG 143.

LLOYDS TESTED IN CONJUNCTION WITH MIRROR LIFTING PLUG UNIT N° TCI 224 03
SAFE WORKING LOAD-18 TONNES.

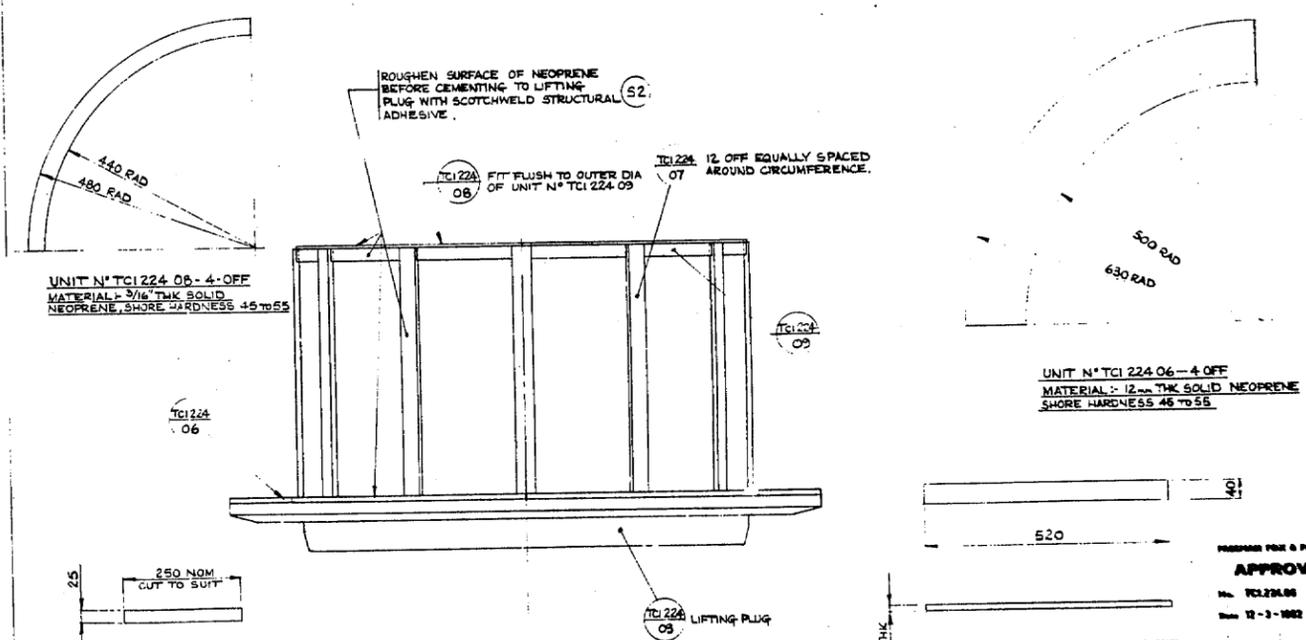
FREEMAN FOX & PARTNERS
APPROVED
No. TCI 224.04 Rev. B
Date 16-4-1983 by J.L.

DATE OF MOD MODIFIED BY	DATE OF MOD 14-4-83 MODIFIED BY J.L.	FIRST MADE OR D No. 118764	MATERIAL See Note 3
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST ISSUE DATE 14-3-82	FINISH See Note 6
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	COST ACCOUNT 224	PART No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE	ISSUE
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	WEIGHT 223 kg	SCALE 1/5
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	No. OFF PER SET 1	UNIT No. TCI 224 04



FREEMAN FOX & PARTNERS
APPROVED
No. TCI 224.05 Rev. A
Date 12-3-1982 by J.L.

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE OR D No. 118764	MATERIAL See Above
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST ISSUE DATE 14-3-82	FINISH See Above
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	COST ACCOUNT 224	PART No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE	ISSUE
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	WEIGHT 8.12 kg	SCALE 1/2
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	No. OFF PER SET 3	UNIT No. TCI 224.05



UNIT N° TCI 224 06-4 OFF
MATERIAL: 3/16 THK SOLID NEOPRENE, SHORE HARDNESS 45 TO 55

UNIT N° TCI 224 06-4 OFF
MATERIAL: 12mm THK SOLID NEOPRENE SHORE HARDNESS 45 TO 55

UNIT N° TCI 224 09-12 OFF
MATERIAL: 3/16 THK SOLID NEOPRENE SHORE HARDNESS 45 TO 55

FREEMAN FOX & PARTNERS
APPROVED
No. TCI 224.09 Rev. A
Date 12-5-1983 by C.C.

FREEMAN FOX & PARTNERS
APPROVED
No. TCI 224.07 Rev. B
Date 12-5-1983 by C.C.

FREEMAN FOX & PARTNERS
APPROVED
No. TCI 224.09 Rev. A
Date 12-5-1983 by C.C.

DATE OF MOD MODIFIED BY	DATE OF MOD 27-4-83 MODIFIED BY J.L.	FIRST MADE OR D No. 118764	MATERIAL See Above
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST ISSUE DATE 14-3-82	FINISH
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	COST ACCOUNT 224	PART No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE	ISSUE
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	WEIGHT 115	SCALE 1/5
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	No. OFF PER SET 1	UNIT No. TCI 224 09-09

UNIT N° TCI 224 07-12 OFF
MATERIAL: 12mm THK SOLID NEOPRENE SHORE HARDNESS 45 TO 55
AS BUILT DRAWINGS
The drawing shows all materials in this work

FREEMAN FOX & PARTNERS
APPROVED
No. TCI 224.06 Rev. A
Date 12-3-1982 by J.L.

FREEMAN FOX & PARTNERS
APPROVED
No. TCI 224.07 Rev. A
Date 12-3-1982 by J.L.

4.2 METRE WILLIAM HENSCHEL TELESCOPE
OBSERVATORIO DEL MONTE DE LOS LIXIACHES
LA PAZ
ROYAL GREENHILL OBSERVATORY

